

## 高速鑽床 HEAVY DUTY DRILL PRESS



## 電子式鑽攻二用機 DRILL AND TAPPING MACHINE



KSD-340

KSD-34M

KSD-420

KSD-42H

KSD-340TP

KSD-34MTP

KSD-420TP

KSD-42HTP

| 型式/TYPE  | KSD-340                    | KSD-34M             | KSD-420                                   | KSD-42H                                   | 型式/TYPE  | KSD-340TP   | KSD-34MTP                                 | KSD-420TP                                 | KSD-42HTP                                 |
|--|----------------------------|---------------------|---|---|--|---|---|---|---|
| A 主軸中心至立柱距離<br>Center Of Spindle To Column       | 167mm                      | 167mm               | 220mm                                     | 220mm                                     | A 主軸中心至立柱距離<br>Center Of Spindle To Column       | 167mm   | 167mm                                     | 220mm                                     | 220mm                                     |
| B 主軸最大行程<br>Spindle Travel                       | 80mm                       | 80mm                | 125mm                                     | 125mm                                     | B 主軸最大行程<br>Spindle Travel                       | 75mm  | 75mm                                      | 115mm                                     | 115mm                                     |
| C 齒管直徑<br>Dia Of Quill                           | Ø60mm                      | Ø65mm               | Ø70mm                                     | Ø70mm                                     | C 齒管直徑<br>Dia Of Quill                           | Ø60mm   | Ø65mm                                     | Ø70mm                                     | Ø70mm                                     |
| D 主軸端錐度<br>Taper Of Spindle Nose                 | JT.NO.3                    | MT.NO.2/JT3         | MT.NO.3/JT4                               | MT.NO.3/JT4                               | D 主軸端錐度<br>Taper Of Spindle Nose                 | J.T.NO.3  | MT.NO.2/JT3                               | MT.NO.3/JT4                               | MT.NO.3/JT4                               |
| E 主軸端至工作台面最大距離<br>Max. Distance Spindle To Table | 485mm                      | 470mm               | 510mm                                     | 750mm                                     | E 主軸端至工作台面最大距離<br>Max. Distance Spindle To Table | 485mm   | 470mm                                     | 510mm                                     | 750mm                                     |
| F 主軸端至底座面最大距離<br>Max. Distance Spindle To Base   | 640mm                      | 625mm               | 710mm                                     | 970mm                                     | F 主軸端至底座面最大距離<br>Max. Distance Spindle To Base   | 640mm   | 625mm                                     | 710mm                                     | 970mm                                     |
| G 工作台尺寸<br>Surface Of Table                      | 243*243mm                  | 243*243mm           | 313*296mm                                 | 313*296mm                                 | G 工作台尺寸<br>Surface Of Table                      | 243*243mm   | 243*243mm                                 | 313*296mm                                 | 313*296mm                                 |
| H 圓柱直徑<br>Dia Of Column                          | 80mm                       | 80mm                | 92mm                                      | 92mm                                      | H 圓柱直徑<br>Dia Of Column                          | 80mm  | 80mm                                      | 92mm                                      | 92mm                                      |
| I 皮帶蓋尺寸<br>Belt Cover Size(L*W*H)                | 570*195*110mm              | 570*195*110mm       | 720*240*135mm                             | 720*240*135mm                             | I 皮帶蓋尺寸<br>Belt Cover Size(L*W*H)                | 570*195*110mm                                     | 570*195*110mm                             | 720*240*135mm                             | 720*240*135mm                             |
| J 主軸轉數<br>Spindle Speeds                         | 50HZ<br>455 875 1460 2500  | 455 875 1460 2500   | 150 280 295 410 570<br>500 1035 1140 1610 | 150 280 295 410 570<br>500 1035 1140 1610 | J 主軸轉數<br>Spindle Speeds                         | 50HZ<br>230 380 420 590 650<br>690 1660 1700 2750 | 230 380 420 590 650<br>690 1660 1700 2750 | 150 280 295 410 570<br>500 1035 1140 1610 | 150 280 295 410 570<br>500 1035 1140 1610 |
| K R.P.M  | 60HZ<br>550 1050 1750 3000 | 550 1050 1750 3000  | 180 330 350 480 570<br>600 1250 1400 2000 | 180 330 350 480 570<br>600 1250 1400 2000 | K R.P.M  | 60HZ<br>280 450 490 700 760<br>800 1860 2000 3150 | 280 450 490 700 760<br>800 1860 2000 3150 | 180 330 350 480 570<br>600 1250 1400 2000 | 180 330 350 480 570<br>600 1250 1400 2000 |
| L 鑽孔能力<br>Drilling Capacity                      | 13mm                       | 16mm                | 16mm   25mm                               | 16mm   25mm                               | L 鑽孔能力<br>Drilling Capacity                      | 13mm  | 16mm                                      | 16mm   25mm                               | 16mm   25mm                               |
| M 主軸自動進刀量<br>Power Feeds mm/rev                  | --                         | --                  | --  | --  | M 攻牙能力<br>Tapping Capacity                       | 3-8mm   3-10mm                                    | 3-12mm   3-16mm                           | 3-12mm   3-20mm                           | 3-12mm   3-20mm                           |
| N 標準附屬馬達<br>Motor                                | 1/3HP 4P   1/2HP 4P        | 1/3HP 4P   1/2HP 4P | 1HP 4P   2HP 4P                           | 1HP 4P   2HP 4P                           | N 標準附屬馬達<br>Motor                                | 1/3HP 4P   1/2HP 4P                               | 1/3HP 4P   1/2HP 4P                       | 1HP 4P   2HP 4P                           | 1HP 4P   2HP 4P                           |
| O 底座尺寸<br>Base Size(L*W)                         | 260*460mm                  | 260*460mm           | 300*495mm                                 | 300*495mm                                 | O 底座尺寸<br>Base Size(L*W)                         | 260*460mm   | 260*460mm                                 | 300*495mm                                 | 300*495mm                                 |
| P 機械總重量<br>Machine Height                        | 69kg                       | 75kg                | 112kg                                     | 116kg                                     | P 機械總重量<br>Machine Height                        | 79kg  | 85kg                                      | 122kg                                     | 126kg                                     |
| Q 機械尺寸<br>Machine Size(L*W*H)                    | 640*250*1060mm             | 640*250*1160mm      | 760*330*1370mm                            | 760*330*1630mm                            | Q 機械尺寸<br>Machine Size(L*W*H)                    | 640*270*1060mm                                    | 640*270*1160mm                            | 760*330*1370mm                            | 760*330*1630mm                            |