

CUTTING TOOLS & PRECISION TOOLS

▶ ตีปรองตรง (T Gun Tap)

List 6912



NACHI

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- ดอกตีป HSS คู่ค่าคุ้มราคา นานานต่อการสึกหรอ
- มีการพัฒนารูปแบบฟันและร่องคลายเศษให้แข็งแรง ทำให้การตีปรองมันคง มีความเสถียร
- สามารถใช้กับเหล็กทั่วไป เช่น S50C เหล็กหล่อ Ss400 เป็นต้น

KT Code NA6912_Thread Size x Pitch เช่น L6912 M7.0X1.0 : NA6912_070X1.0

Unit : mm

| Thread Size | Pitch | TAP Limit | Chamfer Length (P) | Thread Length | Over all Length | Shank Diameter | Number of Flutes | ราคาตั้ง |
|-------------|-------|-----------|--------------------|---------------|-----------------|----------------|------------------|----------|
| M1.4 | 0.3 | G3 | 4 | 7 | 34 | 3 | 2 | |
| M1.7 | 0.35 | G3 | 4 | 8 | 36 | 3 | 2 | |
| M2 | 0.4 | G3 | 4 | 8 | 40 | 3 | 2 | |
| M2.3 | 0.4 | G3 | 4 | 9.5 | 42 | 3 | 2 | |
| M2.5 | 0.45 | G3 | 4 | 9.5 | 44 | 3 | 2 | |
| M2.6 | 0.45 | G3 | 4 | 9.5 | 44 | 3 | 2 | |
| M3 | 0.5 | G5 | 4 | 11 | 46 | 4 | 3 | |
| M3.5 | 0.6 | G5 | 4 | 13 | 48 | 4 | 3 | |
| M4 | 0.7 | G5 | 4 | 13 | 52 | 5 | 3 | |
| M5 | 0.8 | G6 | 4 | 16 | 60 | 5.5 | 3 | |
| M6 | 1 | G6 | 4 | 19 | 62 | 6 | 3 | |
| M6 | 0.75 | G5 | 4 | 19 | 62 | 6 | 3 | |
| M7 | 1 | G6 | 4 | 19 | 65 | 6.2 | 3 | |
| M8 | 1.25 | G6 | 4 | 22 | 70 | 6.2 | 3 | |
| M8 | 1 | G6 | 4 | 22 | 70 | 6.2 | 3 | |
| M10 | 1.5 | G7 | 4 | 24 | 75 | 7 | 3 | |
| M10 | 1.25 | G6 | 4 | 24 | 75 | 7 | 3 | |
| M10 | 1 | G6 | 4 | 24 | 75 | 7 | 3 | |
| M12 | 1.75 | G8 | 4 | 29 | 82 | 8.5 | 3 | |
| M12 | 1.5 | G7 | 4 | 29 | 82 | 8.5 | 3 | |
| M12 | 1.25 | G8 | 4 | 29 | 82 | 8.5 | 3 | |
| M14 | 2 | G8 | 4 | 30 | 88 | 10.5 | 3 | |
| M14 | 1.5 | G7 | 4 | 30 | 88 | 10.5 | 3 | |
| M16 | 2 | G8 | 4 | 32 | 95 | 12.5 | 3 | |
| M16 | 1.5 | G7 | 4 | 32 | 95 | 12.5 | 3 | |
| M18 | 2.5 | G9 | 4 | 37 | 100 | 14 | 3 | |
| M18 | 1.5 | G8 | 4 | 37 | 100 | 14 | 3 | |
| M20 | 2.5 | G9 | 4 | 37 | 105 | 15 | 3 | |
| M20 | 1.5 | G8 | 4 | 37 | 105 | 15 | 3 | |
| M22 | 2.5 | G9 | 4 | 38 | 115 | 17 | 3 | |
| M22 | 1.5 | G8 | 4 | 38 | 115 | 17 | 3 | |
| M24 | 3 | G9 | 4 | 45 | 120 | 19 | 3 | |
| M24 | 1.5 | G8 | 4 | 45 | 120 | 19 | 3 | |

หมายเหตุ L6912 TGN เคลือบ Oxide พร้อมระบบ Tafflet Relief ให้ความเที่ยงตรงแม่นยำและทนทานกว่าตีปทั่วไปในท้องตลาด

▶ ตีปรองตรงสำหรับสแตนเลส (T Gun Tap for Stainless Steels)

List 6932



NACHI

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KT Code NA6932_Thread Size x Pitch เช่น L6932 M8.0X1.25 : NA6932_080X1.25

Unit : mm

| Thread Size | Pitch | TAP Limit | Chamfer Length (P) | Thread Length | Over all Length | Shank Diameter | Number of Flutes | ราคาตั้ง |
|-------------|-------|-----------|--------------------|---------------|-----------------|----------------|------------------|----------|
| M2 | 0.4 | G3 | 4 | 8 | 40 | 3 | 2 | |
| M2.6 | 0.45 | G3 | 4 | 9.5 | 44 | 3 | 2 | |
| M3 | 0.5 | G5 | 4 | 11 | 46 | 4 | 3 | |
| M3.5 | 0.6 | G5 | 4 | 13 | 48 | 4 | 3 | |
| M4 | 0.7 | G5 | 4 | 13 | 52 | 5 | 3 | |
| M5 | 0.8 | G6 | 4 | 16 | 60 | 5.5 | 3 | |
| M6 | 1 | G6 | 4 | 19 | 62 | 6 | 3 | |
| M8 | 1.25 | G6 | 4 | 22 | 70 | 6.2 | 3 | |
| M10 | 1.5 | G7 | 4 | 24 | 75 | 7 | 3 | |
| M10 | 1.25 | G6 | 4 | 24 | 75 | 7 | 3 | |
| M12 | 1.75 | G8 | 4 | 29 | 82 | 8.5 | 3 | |
| M12 | 1.5 | G7 | 4 | 29 | 82 | 8.5 | 3 | |
| M12 | 1.25 | G8 | 4 | 29 | 82 | 8.5 | 3 | |
| M14 | 2 | G8 | 4 | 30 | 88 | 10.5 | 3 | |
| M14 | 1.5 | G7 | 4 | 30 | 88 | 10.5 | 3 | |
| M16 | 2 | G8 | 4 | 32 | 95 | 12.5 | 3 | |
| M16 | 1.5 | G7 | 4 | 32 | 95 | 12.5 | 3 | |
| M18 | 2.5 | G9 | 4 | 37 | 100 | 14 | 3 | |
| M18 | 1.5 | G8 | 4 | 37 | 100 | 14 | 3 | |
| M20 | 2.5 | G9 | 4 | 37 | 105 | 15 | 3 | |
| M20 | 1.5 | G8 | 4 | 37 | 105 | 15 | 3 | |