

CUTTING TOOLS & PRECISION TOOLS

▶ ตีปร่องเกลียวเคิลือบผิว SG (SGSP-SG Spiral Tap)

NACHI

นาชิ

List 7946

FAX

SG

45°



Unit : mm

KT Code NA7946_Thread Size x Pitch

Thread Size	Pitch	TAP Limit	Lc (P)	Over all Length	Flute Length	Flutes	Ds	Ln	dn	ราคาตั้ง
M3	0.5	P2	2.5	46	3.5	3	4	18	2.45	
M4	0.7	P3	2.5	52	4.9	3	5	20	3.2	
M5	0.8	P3	2.5	60	5.6	3	5.5	22	4.1	
M6	1	P3	2.5	62	7	3	6	24	4.9	
M8	1.25	P3	2.5	70	8.75	3	6.2	29.8	6.6	
M8	1	P3	2.5	70	8.75	3	6.2	29.8	6.9	
M10	1.5	P3	2.5	75	10.5	3	7	31.4	8.3	
M10	1.25	P3	2.5	75	10.5	3	7	31.4	8.7	
M12	1.75	P4	2.5	82	12.25	3	8.5	36.2	10.1	
M12	1.5	P3	2.5	82	12.25	3	8.5	36.2	10.4	
M16	2	P4	2.5	95	14	3	12.5	44.4	13.8	
M16	1.5	P3	2.5	95	14	3	12.5	44.4	14.3	
M18	2.5	P5	2.5	100	17.5	3	14	49.2	15.3	
M20	2.5	P5	2.5	105	17.5	4	15	50.7	17.3	
M22	2.5	P5	2.5	115	17.5	4	17	54	19.2	
M24	3	P5	2.5	120	21	4	19	59	20.7	

▶ ตีปร่องตรงเคิลือบผิว SG (SGPO-SG Point Tap)

NACHI

นาชิ

List 7950

FAX

SG



Unit : mm

KT Code NA7950_Thread Size x Pitch

Thread Size	Pitch	TAP Limit	Lc (P)	Over all Length	Flute Length	Flutes	Ds	Ln	dn	ราคาตั้ง
M3	0.5	P3	5	46	11	3	4	18	2.3	
M4	0.7	P3	5	52	13	3	5	21	3.05	
M5	0.8	P3	5	60	16	3	5.5	25	3.9	
M6	1	P3	5	62	19	3	6	30	4.7	
M8	1.25	P3	5	70	22	3	6.2	-	-	
M8	1	P3	5	70	22	3	6.2	-	-	
M10	1.5	P4	5	75	24	3	7	-	-	
M10	1.25	P3	5	75	24	3	7	-	-	
M12	1.75	P4	5	82	29	3	8.5	-	-	
M12	1.5	P4	5	82	29	3	8.5	-	-	
M16	2	P4	5	95	32	3	12.5	-	-	
M16	1.5	P4	5	95	32	3	12.5	-	-	
M18	2.5	P5	5	100	37	3	14	-	-	
M20	2.5	P5	5	105	37	3	15	-	-	
M22	2.5	P5	5	115	38	3	17	-	-	
M24	3	P5	5	120	45	3	19	-	-	